PCT

(21) International Application Number:

WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6 :

C12N 9/02, C11D 3/386

A1

(11) International Publication Number: WO 96/10079

(43) International Publication Date: 4 April 1996 (04.04.96)

DK

PCT/DK95/00384

(22) International Filing Date: 27 September 1995 (27.09.95)

(30) Priority Data: 1109/94 27 September 1994 (27.09.94) 0952/95 25 August 1995 (25.08.95)

0952/95 25 August 1995 (25.08.95) DK 1044/95 19 September 1995 (19.09.95) DK

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(81) Designated States: AM, AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IS, JP, KE, KG, KP, KR, KZ, LK, LR, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TT, UA, UG, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, MW, SD, SZ, UG).

Published

With international search report.

Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(54) Title: ENHANCERS SUCH AS ACETOSYRINGONE

(57) Abstract

The present invention relates to a method of oxidizing a compound with a phenol oxidizing enzyme (e.g. a peroxidase or a laccase) and an enhancing agent (e.g. acetosyringone). The invention also relates to a detergent additive and to a detergent composition.

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ENHANCERS SUCH AS ACET SYRINGONE

FIELD OF INVENTION

The invention relates to a method of oxidizing a compound with a phenol oxidizing enzyme and an enhancing sagent. The invention also relates to a detergent additive and to a detergent composition.

BACKGROUND ART

By a phenol oxidizing enzyme is meant an enzyme which by using hydrogen peroxide or molecular oxygen, is capable of oxidizing organic compounds containing phenolic groups. Examples of such enzymes are peroxidases and oxidases.

It has earlier been found that coloured substances leached from dyed fabrics could be bleached by means of a 15 phenol oxidizing enzyme. The use of peroxidases or oxidases for inhibiting dye transfer in this way is described in WO 91/05839.

Certain oxidizable substances, e.g., metal ions and phenolic compounds such as 7-hydroxycoumarin, vanillin, and 20 p-hydroxybenzenesulfonate, have been described as accelerators or enhancing agents able to enhance enzymatic bleaching reactions (cf. e.g. WO 92/18683, WO 92/18687, and Kato M and Shimizu S, Plant Cell Physiol. 1985 26 (7), pp. 1291-1301 (cf. Table 1 in particular)). In WO 94/12621 other 25 types of enhancing agents are disclosed, e.g., phenothiazines and phenoxazines.

It is the object of this invention to provide a new group of enhancing agents which are effective for enhancing phenol oxidizing enzymes.

SUMMARY OF THE INVENTION

It has now surprisingly been found that a new group of organic chemical substances performs excellently as enhancers of phenol oxidizing enzymes.

This new group of organic chemical substances not only make the bleaching reactions faster compared with using the phenol oxidizing enzyme alone, but many compounds which could not be bleached at all, may now be bleached by using the method of the invention.

Accordingly, the invention provides a method of oxidizing a compound with a phenol oxidizing enzyme, characterized by the presence of an enhancing agent of the following formula:

in which formula A is a group such as -D, -CH=CH-D, -CH=CH-CH-CH=CH-D, -CH=N-D, -N=N-D, or -N=CH-D, in which D is selected from the group consisting of -CO-E, -SO₂-E, -N-XY, and -N*-XYZ, in which E may be -H, -OH, -R, or -OR, and X and Y and Z may be identical or different and selected from -H and -R; R being a C₁-C₁₆ alkyl, preferably a C₁-C₈ alkyl, which alkyl may be saturated or unsaturated, branched or unbranched and optionally substituted with a carboxy, sulfo or amino group; and B and C may be the same or different and selected from C₂H₂₀₀₁; 1 ≤ m ≤ 5.

BRIEF DESCRIPTION OF THE DRAWING

The present invention is further illustrated by reference to Fig. 1 which shows the bleaching of gradually added Acid Blue 45 in phosphate/borate buffer pH 10 at 35°C;

(I): Only dye addition; (II): Dye addition in the presence of Laccase; (III): Dye addition in the presence of Laccase + Acetosyringone; the experiment conducted as described in Example 8.

5 DETAILED DESCRIPTION OF THE INVENTION

The present invention relates to a method of oxidizing a compound with a phenol oxidizing enzyme, characterized by the presence of an enhancing agent of the following formula:

in which formula A is a group such as -D, -CH=CH-D, -CH=CH-CH=CH=CH-D, -CH=N-D, -N=N-D, or -N=CH-D, in which D is selected from the group consisting of -CO-E, -SO₂-E, -N-XY, and 20 -N*-XYZ, in which E may be -H, -OH, -R, or -OR, and X and Y and Z may be identical or different and selected from -H and -R; R being a C_1 - C_{16} alkyl, preferably a C_1 - C_8 alkyl, which alkyl may be saturated or unsaturated, branched or unbranched and optionally substituted with a carboxy, sulfo or amino 25 group; and B and C may be the same or different and selected from C_mH_{2m+1} ; $1 \le m \le 5$.

In a preferred embodiment A in the above mentioned formula is -CO-E, in which E may be -H, -OH, -R, or -OR; R being a C_1 - C_{16} alkyl, preferably a C_1 - C_8 alkyl, which alkyl may be saturated or unsaturated, branched or unbranched and optionally substituted with a carboxy, sulfo or amino group; and B and C may be the same or different and selected from C_1H_{2m+1} ; $1 \le m \le 5$.

In the abov mentioned formula A may be placed meta to the hydroxy group instead of being placed in the paraposition as shown.

In particular embodiments, the enhancing agent is acetosyringone, syringaldehyde, methylsyringate, syringic acid, ethylsyringate, propylsyringate, butylsyringate, hexylsyringate, octylsyringate or ethyl 3-(4-hydroxy-3,5-dimethoxyphenyl)acrylate.

The enhancing agent of the invention may be present 10 in concentrations of from 0.01 to 1000 μM , more preferred 0.1 to 250 μM , most preferred 1 to 100 μM .

Preparation of Enhancing Agents

The enhancing agents described in the present application may be prepared using methods well known to those skilled in the art; some of the enhancing agents are also commercially available.

We produced methylsyringate, ethylsyringate, propylsyringate, butylsyringate, hexylsyringate and octylsyringate by using the method disclosed in Chem. Ber. 67, 1934, p. 67.

Ethyl 3-(4-hydroxy-3,5-dimethoxyphenyl)acrylate was synthesised from syringaldehyde and triethyl phosphonoacetate in ethanol/sodium ethanolate. The product was after purification characterised by ¹H-NMR and ¹³C-NMR (showing spectra as expected) and the melting point was 68-70°C.

Hydrogen peroxide/Oxygen

If the phenol oxidizing enzyme requires a source of hydrogen peroxide, the source may be hydrogen peroxide or a hydrogen peroxide precursor for in situ production of hydrogen peroxide, e.g., percarbonate or perborate, or a hydrogen peroxide generating enzyme system, e.g., an oxidase and a substrate for the oxidase, e.g., an amino acid oxidase and a suitable amino acid, or a peroxycarboxylic acid or a salt th reof. Hydrogen peroxide may be added at the beginning

or during the proc ss, e.g., in an amount corresponding to levels of from 0.001-25 mM, particularly to levels of from 0.01-1 mM.

If the phenol oxidizing enzyme requires molecular soxygen, molecular oxygen from the atmosphere will usually be present in sufficient quantity. If more O₂ is needed, additional oxygen may be added.

Phenol Oxidizing Enzyme

In the context of the present invention the enzyme 10 of the phenol oxidizing enzyme may be an enzyme possessing peroxidase activity or a laccase or a laccase related enzyme as described below.

Peroxidases and Compounds possessing Peroxidase Activity

Compounds possessing peroxidase activity may

15 be any peroxidase enzyme comprised by the enzyme

classification (EC 1.11.1.7), or any fragment derived

therefrom, exhibiting peroxidase activity, or synthetic or

semisynthetic derivatives thereof (e.g. porphyrin ring

systems or microperoxidases, cf. e.g. US Patent 4,077,768, EP

20 Patent Application 537,381, International Patent Applications

WO 91/05858 and WO 92/16634).

Preferably, the peroxidase employed in the method of the invention is producible by plants (e.g. horseradish or soybean peroxidase) or microorganisms such as fungi or bacteria. Some preferred fungi include strains belonging to the subdivision Deuteromycotina, class Hyphomycetes, e.g. <u>Fusarium</u>, <u>Humicola</u>, <u>Tricoderma</u>, <u>Myrothecium</u>, <u>Verticillum</u>, <u>Arthromyces</u>, <u>Caldariomyces</u>, <u>Ulocladium</u>, <u>Embellisia</u>, <u>Cladosporium</u> or <u>Dreschlera</u>, in particular <u>Fusarium</u> oxysporum (DSM 2672), <u>Humicola insolens</u>, <u>Trichoderma resii</u>, <u>Myrothecium verrucaria</u> (IFO 6113), <u>Verticillum alboatrum</u>, <u>Verticillum dahlie</u>, <u>Arthromyces ramosus</u> (FERM P-7754), <u>Caldariomyces fumago</u>, <u>Ulocladium chartarum</u>, <u>Embellisia allior Dreschlera halodes</u>.

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Other preferred fungi include strains
belonging to the subdivision Basidiomycotina, class
Basidiomycetes, e.g. <u>Coprinus</u>, <u>Phanerochaete</u>, <u>Coriolus</u> or
<u>Trametes</u>, in particular <u>Coprinus cinereus</u> f. <u>microsporus</u> (IFO
5 8371), <u>Coprinus macrorhizus</u>, <u>Phanerochaete chrysosporium</u>
(e.g. NA-12) or <u>Trametes</u> (previously called <u>Polyporus</u>), e.g.
<u>T. versicolor</u> (e.g. PR4 28-A).

Further preferred fungi include strains belonging to the subdivision Zygomycotina, class Mycoraceae, 10 e.g. Rhizopus or Mucor, in particular Mucor hiemalis.

Some preferred bacteria include strains of the order Actinomycetales, e.g. <u>Streptomyces spheroides</u> (ATTC 23965), <u>Streptomyces thermoviolaceus</u> (IFO 12382) or <u>Streptoverticillum verticillium</u> ssp. <u>verticillium</u>.

Other preferred bacteria include <u>Bacillus</u>

<u>pumilus</u> (ATCC 12905), <u>Bacillus stearothermophilus</u>,

<u>Rhodobacter sphaeroides</u>, <u>Rhodomonas palustri</u>, <u>Streptococcus</u>

<u>lactis</u>, <u>Pseudomonas purrocinia</u> (ATCC 15958) or <u>Pseudomonas</u>

<u>fluorescens</u> (NRRL B-11).

Further preferred bacteria include strains belonging to Myxococcus, e.g. M. virescens.

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The peroxidase may furthermore be one which is producible by a method comprising cultivating a host cell transformed with a recombinant DNA vector which carries a DNA sequence encoding said peroxidase as well as DNA sequences encoding functions permitting the expression of the DNA sequence encoding the peroxidase, in a culture medium under conditions permitting the expression of the peroxidase and recovering the peroxidase from the culture.

Particularly, a recombinantly produced peroxidase is a peroxidase derived from a <u>Coprinus</u> sp., in particular <u>C. macrorhizus</u> or <u>C. cinereus</u> according to WO 92/16634.

In the context of this invention, compounds poss ssing peroxidase activity comprise proxidase nzymes and peroxidas active fragm nts drived from cytochromes, haemoglobin or peroxidase nzymes, and synthetic or

semisynthetic derivatives thereof, e.g., iron porphyrins, and iron phthalocyanines and derivatives thereof.

Determination of Peroxidase Activity (PODU)

1 peroxidase unit (PODU) is the amount of enzyme 5 that catalyzes the conversion of 1 μ mole hydrogen peroxide per minute at the following analytical conditions: 0.88 mM hydrogen peroxide, 1.67 mM 2,2'-azinobis(3-ethylbenzothiazoline-6-sulfonate), 0.1 M phosphate buffer, pH 7.0, incubated at 30°C, photometrically followed at 418 nm.

10 Laccase and Laccase Related Enzymes

In the context of this invention, laccases and laccase related enzymes comprise any laccase enzyme comprised by the enzyme classification (EC 1.10.3.2), any catechol oxidase enzyme comprised by the enzyme classification (EC 15 1.10.3.1), any bilirubin oxidase enzyme comprised by the enzyme classification (EC 1.3.3.5) or any monophenol monooxygenase enzyme comprised by the enzyme classification (EC 1.14.99.1).

The above mentioned enzymes may be derived from 20 plants, bacteria or fungi (including filamentous fungi and yeasts) and suitable examples include a laccase derivable from a strain of Aspergillus, Neurospora, e.g., N. crassa, Podospora, Botrytis, Collybia, Fomes, Lentinus, Pleurotus, Trametes, e.g., T. villosa and T. versicolor, Rhizoctonia,

ze.g., R. solani, Coprinus, e.g., C. cinereus, C. comatus, C. friesii, and C. plicatilis, Psathyrella, e.g., P. condelleana, Panaeolus, e.g., P. papilionaceus, Myceliophthora, e.g., M. thermophila, Schytalidium, Polyporus, e.g., P. pinsitus, Phlebia, e.g., P. radita (WO 30 92/01046), or <u>Coriolus</u>, e.g., <u>C. hirsutus</u> (JP 2-238885).

The laccase or the laccase related enzyme may furthermore be one which is producible by a method comprising cultivating a host cell transformed with a recombinant DNA vector which carries a DNA sequence encoding said laccase as 35 w 11 as DNA sequences encoding functions permitting the

expression of the DNA sequence encoding the laccase, in a

culture medium under conditions permitting the expression of the laccase enzyme, and recovering the laccase from the culture.

Determination of Laccase Activity (LACU)

- Laccase activity is determined from the oxidation of syringaldazin under aerobic conditions. The violet colour produced is photometered at 530 nm. The analytical conditions are 19 μ M syringaldazin, 23.2 mM acetate buffer, pH 5.5, 30°C, 1 min. reaction time.
- 1 laccase unit (LACU) is the amount of enzyme that catalyses the conversion of 1.0 μ mole syringaldazin per minute at these conditions.

Industrial Applications

In a preferred embodiment, the method of the invention finds application for bleaching of a textile dye or colorant or textile dyes or colorants in solution.

Colorants and dyes are broad classes of natural and synthetic compounds. The following description and examples of dyes/colorants are not intended to be in any 20 way limiting to the scope of the invention as claimed:

Synthetic textile dyes bleachable by the method of the invention are typically azo compounds (with one or several azo, or diazenediyl, groups), as exemplified by Acid Red 151, Direct Blue 1, Direct Brown 44, and Orange II, or anthraquinone compounds, as exemplified by Acid Blue 45:

Acid Red 151

Dir ct Blue 1

Direct brown 44

$$NaO_3S \longrightarrow N=N \longrightarrow N=N \longrightarrow N=N \longrightarrow SO_3Na$$

$$H_2N \longrightarrow NH_2 \longrightarrow$$

Orange II

Acid Blue 45

5 Other structural motifs may occur together with these, as exemplified in the formula of Reactive Blue 19:

Reactive Blue 19

Some dyes furthermore carry groups capable of coupling to fabric surfaces (reactive dyes), and some dyes are complexed to metal ions. These modifications will often s not influence the applicability of the present invention.

A different structure bleachable by the method of the invention is the indigo moiety, here exemplified by the soluble dye indigo carmine:

Indigo Carmine

Other dyes and colorants may be of natural origin 10 or may be synthesized as identical to or resembling natural structures. Examples of categories of coloured substances extractable from vegetable sources are polyphenolic, anthocyanine and carotenoid compounds.

A specific embodiment of the present invention is provided by household and institutional laundering processes. In such washing and rinsing processes, dyes and colorants present on fabrics may leach into the washing or rinsing liquor and discoloration of the laundry may result. Bleaching of the coloured compounds in solution by the method of the invention may counteract this undesirable effect. Other systems for dye transfer inhibition are known in the art (e.g. WO 91/05839).

- In another specific embodiment, dyes leached into process water during textile processing may be bleached by the method of the invention to prevent undesirable deposition. Other systems are known in the art (e.g. WO 92/18697).
- In a third embodiment, the method of the invention finds application in bleaching of pulp for paper production.

Accordingly, the invention provides a method for bleaching of lignin-containing material, in particular bleaching of pulp for paper production, which method comprises treatment of the lignin or lignin containing material with a phenol oxidizing enzyme and an enhancing agent as described in the present invention.

In a fourth embodiment, the method of the minimum invention finds application for lignin modification, e.g., in the manufacture of wood composites, e.g., wood fibre materials such as chipboards, fibre boards, or particle boards, or in the manufacture of laminated wood products, such as laminated beams and plywood.

In a fifth embodiment, the method of the invention finds application in treatment of waste water, e.g., waste water from the chemical or pharmaceutical industry, from dye manufacturing, from dye-works, from the textile industry, or from pulp production (cf. e.g. US 4,623,465, or JP-A-2-31887).

In a more specific aspect, the invention provides a method for treatment of waste water from dye manufacturing, from dye-works, from textile industry, or from pulp manufacturing, the method comprising treatment of the waste wat r with a ph nol oxidizing enzym in the presence of an enhancing ag nt of the inv ntion.

In the above menti ned processes and in other applications of the inv ntion, the enhancing agent may be

added at the beginning of the process or later, in one or several additions.

According to the invention the phenol oxidizing enzyme may be present in concentrations of from 0.001-100 mg senzyme protein per liter.

<u>Detergent Compositions</u>

According to the invention, the enhancing agent and the phenol oxidizing enzyme may typically be a component of a detergent composition. As such, it may be included in the detergent composition in the form of a detergent additive. Preferred detergent additive formulations are granulates, in particular non-dusting granulates, liquids, in particular stabilized liquids, or slurries.

Non-dusting granulates may be produced, e.g., as 15 disclosed in US 4,106,991 and 4,661,452 (both to Novo Industri A/S) and may optionally be coated by methods known in the art. Examples of waxy coating materials are poly(ethylene oxide) products (polyethyleneglycol, PEG) with mean molecular weights of 1000 to 20000; ethoxylated nonyl-20 phenols having from 16 to 50 ethylene oxide units; ethoxylated fatty alcohols in which the alcohol contains from 12 to 20 carbon atoms and in which there are 15 to 80 ethylene oxide units; fatty alcohols; fatty acids; and monoand di- and triglycerides of fatty acids. Examples of film-ප forming coating materials suitable for application by fluid bed techniques are given in patent GB 1483591. Liquid enzyme preparations may, for instance, be stabilized by adding a polyol such as propylene glycol, a sugar or sugar alcohol, lactic acid or boric acid according to established methods. 30 Other enzyme stabilizers are well known in the art. Protected enzymes may be prepared according to the method disclosed in EP 238,216.

The detergent composition of the invention may be in any conv nient form, e.g. as powder, granules, past or 35 liquid. A liquid detergent may be aqueous, typically containing up to 70% water and 0-30% organic solvent, or nonaqu ous.

Th detergent composition comprises one or more surfactants, each of which may be anionic, nonionic, cationic, or zwitterionic. The detergent will usually contain 0-50% of anionic surfactant such as linear alkylbenzene5 sulfonate (LAS), alpha-olefinsulfonate (AOS), alkyl sulfate (fatty alcohol sulfate) (AS), alcohol ethoxysulfate (AEOS or AES), secondary alkanesulfonates (SAS), alpha-sulfo fatty acid methyl esters, alkyl- or alkenylsuccinic acid, or soap. It may also contain 0-40% of nonionic surfactant such as alcohol ethoxylate (AEO or AE), carboxylated alcohol ethoxylates, nonylphenol ethoxylate, alkylpolyglycoside, alkyldimethylamine oxide, ethoxylated fatty acid monoethanol-amide, fatty acid monoethanolamide, or polyhydroxy alkyl fatty acid amide (e.g. as described in WO 92/06154).

The detergent composition may additionally comprise one or more other enzymes, such as amylases, lipases, cutinases, proteases, and cellulases.

The detergent may contain 1-65% of a detergent builder or complexing agent such as zeolite, diphosphate, triphosphate, phosphonate, citrate, nitrilotriacetic acid (NTA), ethylenediaminetetraacetic acid (EDTA), diethylenetriaminepentaacetic acid (DTPA), alkyl- or alkenylsuccinic acid, soluble silicates or layered silicates (e.g. SKS-6 from Hoechst). The detergent may also be unbuilt, i.e. essentially free of detergent builder.

The detergent may comprise one or more polymers.

Examples are carboxymethylcellulose (CMC), poly(vinylpyrrolidone) (PVP), polyethyleneglycol (PEG), poly(vinyl
alcohol) (PVA), polycarboxylates such as polyacrylates,
maleic/acrylic acid copolymers and lauryl methacrylate/acrylic acid copolymers.

The detergent may additionally contain other bleaching systems which may comprise a H₂O₂ source such as perborate or percarbonate which may be combined with a peracid-forming bl ach activator such as tetraacetylethylen diamine (TAED) or nonanoyloxybenzenesulfonat (NOBS). Alternativ ly, the bleaching system may comprise peroxyacids of, e.g., the amide, imide, or sulfone type.

The enzym s of the d tergent composition of the invention may be stabilized using conventional stabilizing agents, e.g. a polyol such as propylene glycol or glycerol, a sugar or sugar alcohol, lactic acid, boric acid, or a boric acid derivative such as, e.g., an aromatic borate ester, and the composition may be formulated as described in, e.g., WO 92/19709 and WO 92/19708.

The detergent may also contain other conventional detergent ingredients such as, e.g., fabric conditioners
10 including clays, foam boosters, suds suppressors, anti-corrosion agents, soil-suspending agents, anti-soil-redeposition agents, dyes, bactericides, optical brighteners, or perfume.

The pH (measured in aqueous solution at use concentration) will usually be neutral or alkaline, e.g., in the 15 range of 7-11.

Particular forms of detergent compositions within the scope of the invention include:

1) A detergent composition formulated as a granulate having a bulk density of at least 600 g/l comprising

20	Linear alkylbenzenesulfonate (cal- culated as acid)	7	-	12%
-	Alcohol ethoxysulfate (e.g. C ₁₂₋₁₈ alcohol, 1-2 EO) or alkyl sulfate (e.g. C ₁₆₋₁₈)	1	-	4%
25	Alcohol ethoxylate (e.g. C ₁₄₋₁₅ alcohol, 7 EO)	5	-	9%
	Sodium carbonate (as Na ₂ CO ₃)	14	_	20%
	Soluble silicate (as Na ₂ O,2SiO ₂)	2	_	68
30	Zeolite (as NaAlSiO,)	15	-	22%
	Sodium sulfate (as Na ₂ SO ₄)	0	_	68
	Sodium citrate/citric acid (as $C_AH_2Na_3O_7/C_AH_3O_7$)	0	-	15%
	Sodium perborate (as NaBO3.H2O)	11		18%
35	TAED	2		68
	Carboxymethylcellul s	0	_	2%

	Polymers (e.g. maleic/acrylic acid copolymer, PVP, PEG)	0 - 3%
	Enzymes (calculated as pure enzyme protein)	0.0001 - 0.1%
5	Minor ingredients (e.g. suds suppressors, perfume, optical brightener, photobleach)	0 - 5%

2) A detergent composition formulated as a granulate having a bulk density of at least 600 g/l comprising

10	Linear alkylbenzenesulfonate (cal- culated as acid)	6 - 11%
	Alcohol ethoxysulfate (e.g. C_{12-18} alcohol, 1-2 EO or alkyl sulfate (e.g. C_{16-18})	1 - 3%
15	Alcohol ethoxylate (e.g. C_{14-15} alcohol, 7 EO)	5 9%
ĺ	Sodium carbonate (as Na ₂ CO ₃)	15 - 21%
	Soluble silicate (as Na ₂ O, 2SiO ₂)	1 - 4%
	Zeolite (as NaAlSiO,)	24 - 34%
20	Sodium sulfate (as Na ₂ SO ₄)	4 - 10%
	Sodium citrate/citric acid (as $C_AH_5Na_5O_7/C_AH_8O_7$)	0 - 15%
	Carboxymethylcellulose	0 - 2%
25	Polymers (e.g. maleic/acrylic acid copolymer, PVP, PEG)	1 - 6%
	Enzymes (calculated as pure enzyme protein)	0.0001 - 0.1%
	Minor ingredients (e.g. suds suppressors, perfume)	0 - 5%

30 3) A detergent composition formulated as a granulate having a bulk density of at least 600 g/l comprising

35	Linear alkylbenzenesulfonate (cal- culated as acid)	5	- 9%
	Alcohol ethoxylate (e.g. C ₁₂₋₁₅ alcohol, 7 EO)	7	- 14%
	Soap as fatty acid (e.g. C ₁₆₋₂₂ fatty acid)	1	- 3%

ĺ	Sodium carbonate (as Na ₂ CO ₃)	10	_	178
	Soluble silicate (as Na ₂ O,2SiO ₂)	3	_	98
	Zeolite (as NaAlSiO,)	23	_	33%
	Sodium sulfate (as Na ₂ SO4)	0	_	48
5	Sodium perborate (as NaBO3.H2O)	8	_	16%
	TAED	2	_	88
1	Phosphonate (e.g. EDTMPA)	0	-	18
	Carboxymethylcellulose	0	_	2%
0	Polymers (e.g. maleic/acrylic acid copolymer, PVP, PEG)	0	_	3%
	Enzymes (calculated as pure enzyme protein)	0.0001	-	0.1%
5	Minor ingredients (e.g. suds suppressors, perfume, optical brightener)	0	-	5%

4) A detergent composition formulated as a granulate having a bulk density of at least 600 g/l comprising

	Linear alkylbenzenesulfonate (cal- culated as acid)	8	- 12%
20	Alcohol ethoxylate (e.g. C ₁₂₋₁₅ alcohol, 7 EO)	10	- 25%
	Sodium carbonate (as Na ₂ CO ₃)	14	- 22%
	Soluble silicate (as Na ₂ O, 2SiO ₂)	1	- 5%
	Zeolite (as NaAlSiO4)	25	- 35%
25	Sodium sulfate (as Na ₂ SO ₄)	0	- 10%
	Carboxymethylcellulose	0	- 2%
	Polymers (e.g. maleic/acrylic acid copolymer, PVP, PEG)	1	- 3%
30	Enzymes (calculated as pure enzyme protein)	0.0001	0.1%
	Minor ingredients (e.g. suds suppressors, perfume)	0	- 5%

5) An aqueous liquid detergent composition comprising

	Linear alkylbenzenesulfonate (cal- culated as acid)	15	- 21%
5	Alcohol ethoxylate (e.g. C ₁₂₋₁₅ alcohol, 7 EO or C ₁₂₋₁₅ alcohol, 5 EO)	12	- 18%
	Soap as fatty acid (e.g. oleic acid)	3	- 13%
	Alkenylsuccinic acid (C ₁₂₋₁₄)	0	- 13%
ļ	Aminoethanol	8	- 18%
10	Citric acid	2	- 8%
	Phosphonate	0	- 3%
	Polymers (e.g. PVP, PEG)	0	- 3%
	Borate (as B ₄ O ₇)	0	- 2%
	Ethanol	0	- 3%
15	Propylene glycol	8	- 14%
	Enzymes (calculated as pure enzyme protein)	0.0001	- 0.1%
20	Minor ingredients (e.g. dispersants, suds suppressors, perfume, optical brightener)	0	- 5%

6) An aqueous structured liquid detergent composition comprising

	Linear alkylbenzenesulfonate (calculated as acid)	15		21%
5	Alcohol ethoxylate (e.g. C ₁₂₋₁₅ alcohol, 7 EO, or C ₁₂₋₁₅ alcohol, 5 EO)	3	_	98
	Soap as fatty acid (e.g. oleic acid)	3	-	10%
10	Zeolite (as NaAlSiO,)	14		228
	Potassium citrate	9		18%
	Borate (as B ₄ O ₇)	0		2%
ĺ	Carboxymethylcellulose	0		2%
	Polymers (e.g. PEG, PVP)	0		3%
15	Anchoring polymers such as, e.g., lauryl methacrylate/acrylic acid copolymer; molar ratio 25:1; MW 3800	0	-	3%
	Glycerol	0	_	5%
20	Enzymes (calculated as pure enzyme protein)	0.000	L -	0.1%
	Minor ingredients (e.g. dispersants, suds suppressors, perfume, optical brighteners)	0	-	5%

3 7) A detergent composition formulated as a granulate having a bulk density of at least 600 g/l comprising

	Fatty alcohol sulfate	5	- 10%
	Ethoxylated fatty acid monoethanol- amide	3	- 9%
30	Soap as fatty acid	0	- 3%
	Sodium carbonate (as Na ₂ CO ₃)	5	- 10%
	Soluble silicate (as Na ₂ 0,2SiO ₂)	1	- 4%
	Zeolite (as NaAlSiO,)	20	- 40%
	Sodium sulfate (as Na ₂ SO ₂)	2	- 8%
35	Sodium perborate (as NaBO3.H2O)	12	- 18%
	TAED	2	- 7%

	Polymers (.g. maleic/acrylic acid copolymer, PEG)	1	-	5%
İ	Enzymes (calculated as pure enzyme protein)	0.0001	-	0.1%
5	Minor ingredients (e.g. optical brightener, suds suppressors, perfume)	0	_	5%

8) A detergent composition formulated as a granulate comprising

_			
10	Linear alkylbenzenesulfonate (calculated as acid)	8	- 14%
	Ethoxylated fatty acid monoethanol-amide	5	- 11%
	Soap as fatty acid	0	- 3%
15	Sodium carbonate (as Na ₂ CO ₃)	4	- 10%
	Soluble silicate (as Na ₂ O, 2SiO ₂)	1	- 4%
	Zeolite (as NaAlSiO4)	30	- 50%
	Sodium sulfate (as Na,SO,)	3	- 11%
	Sodium citrate (as C ₆ H ₅ Na ₃ O ₇)	5	- 12%
20	Polymers (e.g. PVP, maleic/acrylic acid copolymer, PEG)	1	- 5%
	Enzymes (calculated as pure enzyme protein)	0.0001	- 0.1%
25	Minor ingredients (e.g. suds suppressors, perfume)	0	- 5%

9) A detergent composition formulated as a granulate comprising

Linear alkylbenzenesulfonate (calculated as acid)	6	- 12%
Nonionic surfactant	1	- 48
Soap as fatty acid	2	- 6%
Sodium carbonate (as Na ₂ CO ₃)	14	- 22%
Zeolite (as NaAlSiO,)	18	- 32%
Sodium sulfate (as Na,SO,)	5	- 20%
Sodium citrate (as C,H,Na,O,)	3	- 8%
	(calculated as acid) Nonionic surfactant Soap as fatty acid Sodium carbonate (as Na ₂ CO ₃) Zeolite (as NaAlSiO ₄) Sodium sulfate (as Na ₂ SO ₄)	(calculated as acid)6Nonionic surfactant1Soap as fatty acid2Sodium carbonate (as Na ₂ CO ₃)14Zeolite (as NaAlSiO ₂)18Sodium sulfate (as Na ₂ SO ₂)5

Sodium perborate (as NaBO, H2O)	4	_	98
Bleach activator (e.g. NOBS or TAED)	1	-	5%
Carboxymethylcellulose	0	_	2%
Polymers (e.g. polycarboxylate or PEG)	1	-	5%
Enzymes (calculated as pure enzyme protein)	0.000	ı –	0.1%
Minor ingredients (e.g. optical brightener, perfume)	0	-	5%

10) An aqueous liquid detergent composition comprising

	Linear alkylbenzenesulfonate (calculated as acid)	15	-	23%
15	Alcohol ethoxysulfate (e.g. C ₁₂₋₁₅ alcohol, 2-3 EO)	8	_	15%
	Alcohol ethoxylate (e.g. C_{12-15} alcohol, 7 EO, or C_{12-15} alcohol, 5 EO)	3	-	98
20	Soap as fatty acid (e.g. lauric acid)	0	-	38
	Aminoethanol	1	_	5%
	Sodium citrate	5	-	10%
	Hydrotrope (e.g. sodium toluensulfonate)	2	-	6%
25	Borate (as B ₂ O ₇)	0	_	2%
	Carboxymethylcellulose	0	_	18
	Ethanol	1	_	3%
	Propylene glycol	2	_	5%
30	Enzymes (calculated as pure enzyme protein)	0.0001	-	0.1%
	Minor ingredients (e.g. polymers, dispersants, perfume, optical brighteners)	o	-	5%

11) An aqueous liquid det rgent composition comprising

	Linear alkylbenzenesulfonate (calculated as acid)	20	- ;	32%
5	Alcohol ethoxylate (e.g. C ₁₂₋₁₅ alcohol, 7 EO, or C ₁₂₋₁₅ alcohol, 5 EO)	6	- ;	12%
	Aminoethanol	2	_	6%
	Citric acid	8	-	14%
į	Borate (as B ₆ O ₇)	1	-	3%
10	Polymer (e.g. maleic/acrylic acid copolymer, anchoring polymer such as, e.g., lauryl methacrylate/acrylic acid copolymer)	0	-	3%
15	Glycerol	3	_	88
	Enzymes (calculated as pure enzyme protein)	0.0001	_	0.1%
20	Minor ingredients (e.g. hydro- tropes, dispersants, perfume, optical brighteners)	0	-	5%

12) A detergent composition formulated as a granulate having a bulk density of at least 600 g/l comprising

_			
25	Anionic surfactant (linear alkylbenzenesulfonate, alkyl sulfate, alpha-olefinsulfonate, alpha-sulfo fatty acid methyl esters, alkanesulfonates, soap)	25	- 40%
	Nonionic surfactant (e.g. alcohol ethoxylate)	1	- 10%
30	Sodium carbonate (as Na ₂ CO ₃)	8	- 25%
	Soluble silicates (as Na ₂ O, 2SiO ₂)	5	- 15%
	Sodium sulfate (as Na,SO,)	0	- 5%
1	Zeolite (as NaAlSiO,)	15	- 28%
	Sodium perborate (as NaBO3.4H2O)	0	- 20%
35	Bleach activator (TAED or NOBS)	0	- 5%
	Enzym s (calculated as pur enzyme prot in)	0.0001	- 0.1%
	Minor ingredients (e.g. perfume, optical brighten rs)	0	- 3%

13) Detergent formulations as described in 1) - 12) wherein all or part of the linear alkylbenzenesulfonate is replaced by $(C_{12}-C_{18})$ alkyl sulfate.

14) A detergent composition formulated as a granulate having 5 a bulk density of at least 600 g/l comprising

İ	(C ₁₂ -C ₁₈) alkyl sulfate	9	_	15%
	Alcohol ethoxylate	3		68
	Polyhydroxy alkyl fatty acid amide	1	_	5%
	Zeolite (as NaAlSiO ₂)	10	_	20%
10	Layered disilicate (e.g. SK56 from Hoechst)	10	-	20%
	Sodium carbonate (as Na ₂ CO ₃)	3	_	12%
	Soluble silicate (as Na ₂ O, 2SiO ₂)	0	_	68
	Sodium citrate	4	_	88
15	Sodium percarbonate	13	_	22%
ı	TAED	3	_	88
	Polymers (e.g. polycarboxylates and PVP=	0	-	5%
20	Enzymes (calculated as pure enzyme protein)	0.0001	_	0.1%
-	Minor ingredients (e.g. optical brightener, photo bleach, perfume, suds suppressors)	0	_	5%
20	Minor ingredients (e.g. optical brightener, photo bleach, perfume,			

15) A detergent composition formulated as a granulate having a bulk density of at least 600 g/l comprising

			
	(C ₁₂ -C ₁₈) alkyl sulfate	4	- 8%
	Alcohol ethoxylate	11	- 15%
	Soap	1	- 4%
	Zeolite MAP or zeolite A	35	- 45%
30	Sodium carbonate (as Na ₂ CO ₃)	2	- 88
	Soluble silicate (as Na ₂ O, 2SiO ₂)	0	- 4%
	Sodium percarbonate	13	- 22%
	TAED	1	- 8%

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	Carboxymethyl cellulose	0	-	3%
5	Polymers (e.g. polycarboxylates and PVP)	0	-	3%
	Enzymes (calculated as pure enzyme protein)	0.0001	-	0.1%
	Minor ingredients (e.g. optical brightener, phosphonate, perfume)	0	-	3%

- 16) Detergent formulations as described in 1) 15) which contain a stabilized or encapsulated peracid, either as an 10 additional component or as a substitute for already specified bleach systems.
 - 17) Detergent compositions as described in 1), 3), 7), 9) and
 - 12) wherein perborate is replaced by percarbonate.
- 18) Detergent compositions as described in 1), 3), 7), 9),
- 15 12), 14) and 15) which additionally contain a manganese catalyst. The manganese catalyst may, e.g., be one of the compounds described in "Efficient manganese catalysts for low-temperature bleaching", Nature 369, 1994, pp. 637-639.
- 19) Detergent composition formulated as a nonaqueous
 20 detergent liquid comprising a liquid nonionic surfactant such
 as, e.g., linear alkoxylated primary alcohol, a builder
 system (e.g. phosphate), enzyme and alkali. The detergent may
 also comprise anionic surfactant and/or a bleach system.

The following examples further illustrate the present invention, and they are not intended to be in any way limiting to the scope of the invention as claimed. W 96/10079 PCT/DK95/00384

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EXAMPLE 1

30

Bleaching of Direct Blue 1 with soybean peroxidase with and without acetosyringone

A crude soy bean peroxidase (SBP), obtained from Mead 5 Corp., Dayton, Ohio, was purified by anion and cation chromatography followed by gelfiltration to a single protein on SDS-PAGE with an R-value (A_{404mm}/A_{280mm}) of 2.2:

125 ml of crude SBP were adjusted to pH 7, diluted to 2.3 mS and filtered through 0.8 μ filter. The sample was 10 applied to 300 ml DEAE column equilibrated with 20 mM phosphate pH 7.0 and the peroxidase eluted with a 1 M NaCl linear gradient in the same buffer. Fractions with peroxidase activity were pooled.

Pooled fractions from anion exchange chromatography (190 15 ml) were concentrated and washed by ultrafiltration (GR61PP membrane from Dow, Denmark). pH was adjusted to 5.3 ionic strength to 2.3 mS in the sample before application to a 200 ml S-Sepharose column previously equilibrated with 50 mM acetate pH 5.3. The effluent containing the peroxidase 20 activity was concentrated and washed by ultrafiltration to a final volume of approx. 10 ml.

A 5 ml concentrated sample from cation exchange chromatography was applied to a 90 cm Sephacryl S-200 column equilibrated and eluted with 0.1 M acetate pH 6.1. Fractions with peroxidase activity giving only one band on SDS-PAGE were pooled.

The bleaching rate of Direct Blue 1 (DB1) by the purified SBP was determined using an enhancer according to the invention. The following conditions were used:

Final concentration

200 μ l 50 mM Britton-Robinson buffer pH 6, 8 and 10, respectively 10 mM 200 μ l DB1 ~ 3.0 Abs. Units (610 nm) 0.6 (A_{610rm}) 5 200 μ l SBP with A_{404rm} = 0.0005 at pH 6 and 8 or with A_{404rm} = 0.005 at pH 10 0.0001 or 0.001 (A_{404rm})** 200 μ l 50 μ M enhancer 10 μ M 20 μ M $H_{2}O_{2}$ 20 μ M

10 * (50 mM acetic acid, 50 mM phosphoric acid, 50 mM boric acid, pH adjusted to the value of interest with NaOH).

** corresponding to approximately to 0.04 mg/l and 0.4 mg/l.

Reagents were mixed in a thermostated cuvette at 30°C and the bleaching was started by addition of hydrogen 15 peroxide. The bleaching was detected spectrophotometrically at 610 nm, which is the wavelength of the absorption peak of DB1. Bleaching was followed for 4 minutes, and the reduction in absorbance $(100 \times (A_{610 \text{rm}, \text{start}}^{-1} A_{610 \text{rm}, 4 \text{min.}})/A_{610 \text{rm}, \text{start}}^{2})$ was determined.

A_{610rm,start} was determined by replacement of hydrogen peroxide with water.

Table 1

Bleaching of Direct Blue 1 with SBP in 4 Minutes

	Enhancer	% DB1 bleaching in 4 min.				
		рн 6	pH 10 10x[SBP]			
25	No	0.7	<0.7	<0.7		
	acetosyringone	19.8	20.0	3.3		

From the results presented in Table 1 above, it appears that by adding an enhancer of the invention a much faster bleaching of the dye is obtained compared to the sexp riment without enhancer.

EXAMPLE 2

Bleaching of Direct Blue 1 with Coprinus cinereus peroxidase with and without enhancers

A <u>Coprinus cinereus</u> peroxidase (CiP) obtained as 5 described in WO 9412621 was used.

Dilutions of CiP were made in a solution of 0.15 gram/l of Triton X-405.

The bleaching rate of Direct Blue 1 (DB1) by purified CiP was determined using the following conditions:

10	Final concentration
200 μ l 50 mM Britton-Robinson buffer*	10 mM
200 μ l DB1 ~ 3.0 Abs. Units (610 nm)	0.6 (A _{610rm})
200 μ l 0.40 mg/l CiP (pH 8.5)	0.08 mg/l (pH 8.5) or
0.80 mg/l CiP (pH 10.5)	0.16 mg/l (pH 10.5)
15 200 μl 25 μM enhancer	5 μ Μ
200 μl 100 μM H ₂ O ₂	20 μ Μ

* (50 mM acetic acid, 50 mM phosphoric acid, 50 mM boric acid, pH adjusted to the value of interest with NaOH).

Reagents were mixed in a thermostated cuvette at 30°C and the bleaching was started by addition of hydrogen peroxide. The bleaching was detected spectrophotometrically at 610 nm, which is the wavelength of the absorption peak of DB1. Bleaching was followed for 1 minute, and the initial reduction in absorbance, -AmAbs/minute, was determined.

Table 2
Initial Bleaching of Direct Blue 1 with CiP

ĺ	Enhancer		-Amads/m	-AmAbs/minute	
		pH:	8.5	10.5	
5	Acetosyringone		239	1	
	Syringaldehyde		151	4	
	Methylsyringate		245	8	
	No enhancer		2	0	

From the results presented in Table 2 above it appears that by adding an enhancer of the invention a much faster bleaching of the dye compared to the experiment without enhancer is obtained. Even at pH 10.5 a significant bleaching with an enhancer of the invention is obtained, whereas no bleaching at all can be seen without the addition of an enhancer.

EXAMPLE 3

Bleaching of Chicago Sky Blue 6B (CSB) with Coprinus cinereus peroxidase and enhancers

Bleaching tests were performed in exactly the same way as described in Example 2 except that instead of using DB1 Chigaco Sky Blue (CSB) (obtainable from Aldrich) was used, and the following enhancers were tested:

methylsyringate

ethylsyringate

z propylsyringate

butylsyringate

hexylsyringate

octylsyringate

30

ethyl 3-(4-hydroxy-3,5-dimethoxyphenyl)acrylate.

The following results were obtained:

Table 3
Initial Bleaching of CSB with Cip

	Enhancer	-Amabs/	minute	
	pH:	8.5	10.5	
5	methylsyringate	211	42	
Į	ethylsyringate	240	52	
	propylsyringate	228	60	
	butylsyringate	228	48	
l	hexylsyringate	276	36	
0	octylsyringate	192	15	
	ethyl 3-(4-hydroxy-3,5-			
	dimethoxyphenyl)acrylate	48	48	
	No enhancer	8	6	

15 EXAMPLE 4

Bleaching of Direct Blue 1 (DB1) using various Coprinaceae laccases and methylsyringate at pH 5.5-8.5.

Bleaching of the dye Direct Blue 1 at various pH values was conducted using a laccase obtained from <u>Coprinus comatus</u>, 20 <u>Coprinus friesii</u>, <u>Coprinus plicatilis</u>, <u>Panaeolus</u>
<u>papilionaceus</u> or <u>Psathyrella condolleana</u> and methylsyringate.

The above mentioned strains were fermented in the following way:

The strains were inoculated on PDA agar plates (PDA: 39 g/l potato dextrose agar) and grown at 26°C for 3 days. Shake flasks were then inoculated with 6-8 small squares (~0.5 cm x 0.5 cm) of agar containing mycelium and fermented for 3-10 days at 26°C and 200 rpm using th following m dium:

	Deposit no.	Medium	Growth
Coprinus comatus*	CBS 631.95		10 days
<u>Coprinus friesii</u> <u>Panaeolus</u>	CBS 629.95	A	3 days
5 <u>papilionaceus</u> <u>Psathyrella</u>	CBS 630.95	A	10 days
condolleana	CBS 628.95	В	7 days
Coprinus plicatilis	CBS 627.95	A	8 days

* All the strains mentioned in this Example have been
deposited according to the Budapest Treaty on the International Recognition of the Deposits of Microorganisms for
the Purpose of Patent Procedures, on 16 August 1995, at
Centraalbureau voor Schimmelcultures, Oosterstraat 1, Postbus
273, NL-3740 AG Baarn, Netherlands, under the above mentioned
Accession numbers.

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A:	soja meal	30 g/l
	maltodextrin	15 g/l
	bacto peptone	5 g/l
20	pluronic	0.2 g/l
	*	
B:	potato meal	50 g/l
	barley meal	25 g/l
	BAN 800MG*	0.025 g/l
	Na-caseinate	5 g/l
5	crushed soja	10 g/l
	Na2HPO4, 12 H2O	4.5 g/l
	Pluronic	0.05 ml/l
	* BAN 800MG obtainab	ole from Novo Nordisk A/S.

After fermentation the culture broths were centrifugated so and the supernatants were us d in the t sts described below.

The bleaching rate of DB1 was determined using the following conditions:

Final concentration

400 μ l 50 mM Britton-Robinson buffer*, (pH 5.5, 7.0, and 8.5 respectively), 20 mM 200 μ l DB1 ~ 3.0 Abs. Units (610 nm) 0.6 ($\Lambda_{610\text{rm}}$) 5 200 μ l 50 μ M methylsyringate 10 μ M 200 μ l laccase at pH 5 and 7: 4 LACU/l at pH 8.5: 20 LACU/l

- * (50 mM acetic acid, 50 mM phosphoric acid, 50 mM boric acid, pH adjusted to the value of interest with NaOH).
- Reagents were mixed in a 1 ml thermostated cuvette at 30°C and the bleaching was started by addition of the laccase.

The bleaching was followed spectrophotometrically at 610 nm, which is the wavelength of the absorption peak of 15 DB1, with readings every 5 sec. for a period of 5 minutes. The initial bleaching rate was determined from the first linear part of the absorbance curve.

The following results were obtained with methyl-syringate:

20	-Amabs/minute				
	Laccase:				
	pH:	5.5	7.0	8.5	
	C. comatus	33	23	2	
25	C. friesii	40	55	61	
	Pan. papilionaceus	16	19	18	
	Ps. condolleana	45	54	43	
	C. plicalitis	42	39	14	

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-Amabs/minute

Laccase:

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pH:	5.5	7.0	8.5	
5 C. comatus	0	0	0	
C. friesii	0	0	0	
Ps. condolleana	0	0	0	
C. plicalitis	0	0	0	

EXAMPLE 5

10 Bleaching of Direct Blue 1 (DB1) using Coprinus cinereus laccase with/without enhancing agents at pH 5.5-8.5.

Bleaching of the dye Direct Blue 1 at various pH values was conducted using <u>Coprinus cinereus</u> laccase and one of the following enhancing agents:

15 None

acetosyringone syringaldehyde methylsyringate.

The laccase was obtained in the following way:

Coprinus cinereus (IFO 30116 - freely available to the public from Institute of Fermentation, Osaka (IFO) under the indicated deposit number) was inoculated from a PDA agar slant (PDA: 39 g/l potato dextrose agar) into a 100 ml shake flask containing medium A (Medium A is described in Example 3). The culture was cultivated for 6 days at 26°C and 100 rpm. A 10-liter fermentor containing medium A was inoculated with the 100 ml culture broth. The fermentation ran for 6 days at 26°C and 100 rpm. The culture broth was filtrated and concentrated by ultrafiltration. Further purification was carried out using hydrophobic interaction chromatography follow d by anionic exchange chr matography. This process r sultated in a preparation with a laccase activity of 3.6 LACU/ml. The estimated purity was >80% on a protein basis.

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The bleaching rate of DB1 was determined using the following conditions:

Final concentration

400 μ l 50 mM Britton-Robinson buffer*,
5 (pH 5.5, 7.0 and 8.5 respectively),
200 μ l DB1 ~ 3.0 Abs. Units (610 nm)
200 μ l 50 μ M enhancing agent
10 μ M
200 μ l C. cinereus laccase
1 mg/l

* (50 mM acetic acid, 50 mM phosphoric acid, 50 mM boric 10 acid, pH adjusted to the value of interest with NaOH).

Reagents were mixed in a 1 ml thermostated cuvette at 30°C and the bleaching was started by addition of the laccase.

The bleaching was followed spectrophotometrically at 15 610 nm, which is the wavelength of the absorption peak of DB1, with readings every 5 sec. for a period of 5 minutes. The initial bleaching rate was determined from the first linear part of the absorbance curve.

The following results were obtained:

20	Enhancing	agent	-∆mAbs/min	· · ·	
		pH:	5.5	7.0	8.5
	none		13	5	3
25	syringone syring-		28	94	50
	aldehyde methyl-		29	79	28
	syringat		20	94	57

EXAMPLE 6

Bleaching of Direct Blue 1 (DB1) using Coprinus cinereus laccase and acetosyringone

Bleaching of the dye Direct Blue 1 at various pH 5 values was conducted using <u>Coprinus cinereus</u> laccase and the enhancing agent acetosyringone.

The laccase was obtained as described in Example 5.

The bleaching rate of DB1 was determined using the following conditions:

10			Final	concentration	on
	400	μ l	50 mM Britton-Robinson buffer*,		
	(pH	4,	5, 6, 7, and 8 respectively),	20	mM
	200	μ1	DB1 ~ 3.0 Abs. Units (610 nm)	0.6	(A _{610nm})
	200	μ1	50 μM acetosyringone	10	μM
15	200	μ1	C. cinereus laccase	3.2 m	g/1

* (50 mM acetic acid, 50 mM phosphoric acid, 50 mM boric acid, pH adjusted to the value of interest with NaOH).

Reagents were mixed in a 1 cm thermostated cuvette at 30°C and the bleaching was started by addition of the 20 laccase.

The bleaching was detected spectrophotometrically at 610 nm, which is the wavelength of the absorption peak of DB1. After 5 sec. bleaching was followed for 4 minutes.

The following results were obtained:

25		Initial DB1 bleaching $(-\Delta mAbs/min)$		
	рн	(% of pH 7-valu	re)	
	4	18	8	
30	5	13	8	
	6	35	*	
	7	100	*	
	8	69	8	

It can be seen from the results given abov that the optimum bleaching is achieved at pH around 7, but the system also shows an effective bleaching at pH 8.

EXAMPLE 7

5 <u>Bleaching of Direct Blue 1 with Trametes villosa laccase with and without enhancing agents</u>

Laccase obtained from Trametes villosa: 800 ml culture broth of Trametes villosa, CBS 678.70, was filtered with filter aid to give a clear filtrate, which was concentrated and washed by ultrafiltration on a membrane with a cut-off of 6-8 kDa. One ml samples of concentrated preparation was applied onto a Q-Sepharose HP column (Pharmacia, Sweden) equilibrated with 0.1 M fosfate pH 7, and the laccase was eluted with a flat NaCl gradient around 0.25 M. Practions with laccase activity from 10 runs were pooled and concentrated by ultrafiltration to an activity of 500 LACU/ml.

The following conditions were used:

Final concentration

400 μ l 50 mM Britton-Robinson buffer*,

pH 5.5 and pH 7.0 respectively,

200 μ l DB1 ~ 3.0 Abs. Units (610 nm)

200 μ l 50 μ M enhancer

200 μ l Enzyme dilution

* (50 mM acetic acid, 50 mM phosphoric acid, 50 mM s boric acid, pH adjusted to the value of interest with NaOH).

Reagents were mixed in a 1 cm thermostated cuvette at 30°C and the bleaching was started by addition of enzyme.

The bleaching was detected spectrophotometrically at 610 nm, which is the absorption peak of DB1. After 5 sec. 30 bleaching was followed for 4 minutes.

From the results pres nted b low, it appears that adding enhancers of th invention a much faster bleaching of

the dye can be obtained compared to the experiment without enhancer. Enzyme dosages given are in the final incubation mixture.

Bleaching of Direct Blue 1 with Trametes villosa laccase, 5 obtained as described above, at pH 5.5 (1.6 mg/l) and pH 7.0 (16 mg/l):

Enhancer	DB1 bleaching in 4 minutes (-AmAbs/4 min)			
	pH 5.5 pH 7.0			
10	<u></u>			
No enhancer	0	0		
Acetosyringone	447	242		
Syringaldehyde	438	112		

EXAMPLE 8

15 Bleaching of gradually added Acid Blue 45 with Coprinus cinereus laccase with and without enhancing agent

Ideally, dye transfer inhibition systems for laundry applications should be tested in a real wash where dyed fabrics give off dyes to the wash solution as a result 20 of the combined action of the detergent, temperature and mechanical agitation taking place.

To simulate such a process, however, a magnetically stirred beaker was used as the reaction vessel and dye was added gradually from a stock solution (using a Metrohm 725 B dosimat). The solution was monitored spectrophotometrically using a Zeiss multichannel spectrometer (MCS) equipped with a fibr -optics immersion prob .

Stock solutions of acetosyringon was prepared in a suitable water/ thanol mixture. Stock solutions of th 30 anthraquinone dye Acid Blue 45 were made with water.

The laccase was recovered from a 10-liter fermentation of <u>Coprinus cinereus</u> (IFO 30116) as described in Example 4.

The following conditions were used in the 5 experiment:

Temperature:

35°C

Medium and pH: 50 mM/50 mM phosphate/borate buffer at pH 10

Acetosyringone (when applicable):

10 μM

Laccase: 10 mg/l

10 Dye addition program: linear addition at a rate of ca 0.34 abs/40 min, referring to the absorbance of Acid Blue 45 at its maximum absorbance wavelength (590 nm for Acid Blue 45).

Fig. 1 shows the results of the bleaching tests.

The following symbols are used: (I); Only dye addition; (II):

Dye addition in the presence of Laccase; (III): Dye addition in the presence of Laccase + acetosyringone.

It can be seen from Fig. 1 that the bleaching effect is enhanced by acetosyringone.

EXAMPLE 9

20 Dye Transfer Inhibition Using Coprinus cinereus Laccase

A small-scale experiment was carried out in which clean cotton test pieces were washed together with dyed fabrics bleeding dye into the wash solution, the experiment conducted in the absence and in the presence of laccase and methods enhancing agent.

After wash, the Hunter colour difference between the above mentioned cotton pieces and clean cotton pieces (washed in the absence of bleeding fabrics) was measured and taken as a measure of the degree of dye transfer resulting 30 from the wash.

Materials used:

Ble ding fabrics dyed with Acid Red 151 (AR 151) or Direct Blue 1 (DB1).

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Clean white cotton (bleach d, no optical bright n r added).

Liquid detergent and powder detergent as typically met in the North American market place; both detergents contained no bleaching system.

<u>Coprinus cinereus</u> laccase, obtained as described in Example 4.

Washing procedure:

The washing processes were carried out in beakers
10 with magnetical stirring at 35°C for 15 min., after which the
test fabrics were rinsed thoroughly in tap water and airdried overnight in the dark before the Hunter readings were
taken by using a Datacolor Elrephometer 2000 reflectance
spectrometer.

15 <u>Laccase system</u>: Laccase at a level of 10 mg/l with the enhancing agent acetosyringone at a level of 10 μ M.

The following results were obtained:

Wash in liquid detergent solution (2 g/l, water hardness 6°dH) at pH 8.5:

Hunter colour difference (delta E) 20 with respect to white, washed cotton Cotton washed Cotton washed with AR 151 with DB 1 bleeders bleeders Wash with no laccase 12 system 26 Wash with laccas 1 7 system

Wash in powder detergent solution (1 g/l, water hardness 6 dH) at pH 10.0:

Hunter colour difference (delta E) with respect to white, washed cotton

5	Cotton washed with AR 151 bleeders	Cotton washed with DB 1 bleeders
Wash with no lac	case 21	29
Wash with laccas	e 4	8

Typical significant differences in the delta E readings are 2-3 units, so the data reflect significant reduction of dye 15 transfer with the laccase treatments relative to the treatment with no laccase system.

EXAMPLE 10

Dye Transfer Inhibition Using Myceliophthora thermophila Laccase

- A small-scale experiment was carried out in which clean cotton test pieces were washed together with dyed fabrics bleeding dye into the wash solution, the experiment conducted in the absence and in the presence of laccase and enhancing agent.
- After wash, the Hunter colour difference between the above mentioned cotton pieces and clean cotton piec s (washed in the absence of bleeding fabrics) was measur d and taken as a measure of the degree of dye transfer resulting from the wash.

Materials used:

Bleeding fabrics dyed with Acid Red 151 (AR 151) or Direct Blue 1 (DB1).

Clean white cotton (bleached, no optical brightener s added).

Liquid detergent (No. 1) as typically met in the European market place; liquid detergent (No. 2) as typically met in the North American market place.

Myceliophthora thermophila laccase, produced as 10 described in PCT/US95/06815).

Washing procedure:

The washing processes were carried out in beakers with magnetical stirring at 35°C for 15 min., after which the test fabrics were rinsed thoroughly in tap water and air-15 dried overnight in the dark before the Hunter readings were taken by using a Datacolor Elrephometer 2000 reflectance spectrometer.

Laccase systems: M. thermophila laccase at a level of 0.87 mg/l with the enhancing agent acetosyringone (AS) or the 20 enhancing agent methylsyringate (MS) at a level of 10 μ M.

The following results were obtained:

Wash in solution of liquid detergent No. 1 (7 g/l, water hardness 12 dH) at an initial pH of 7.0:

Hunter colour difference (delta E) with respect to white, washed cotton

Cotton washed with AR 151

Cotton washed with DB 1 bleeders

bleeders

30 Wash with no laccas

25

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4	n
-	v

Wash with AS-based laccase		
system	5	13
Wash with MS-based laccase		
system	4	12

5 Wash in solution of liquid detergent No. 2 (2 g/l, water hardness 6 dH) at pH 8.5:

Hunter colour difference (delta E) with respect to white, washed cotton

10	Cotton washed with AR 151 bleeders	Cotton washed with DB 1 bleeders	
Wash with no 1	laccase		
system	14	29	
15 Wash with AS-b	pased laccase		
system	5	10	
Wash with MS-b	ased laccase		
system	· 3		

Typical significant differences in the delta E readings are 20 2-3 units, so the data reflect significant reduction of dye transfer with the laccase treatments relative to the treatment with no laccase system.

INDICATIONS RELATING TO A DEPOSITED MICROORGANISM

(PCT Rule 13bis)

A. The indications made below relate to the microorganism referred to in the description on page 29 , lines 2			
B. IDENTIFICATION OF DEPOSIT	Further deposits are identified on an additional sheet X		
Name of depositary institution CENTRAALBUREAU VOOR SCHIMMEL	CULTURES		
Address of depositary institution (including postal code and country) Oosterstraat 1, Postbus 273, land			
Date of deposit 16 August 1995	Accession Number CBS 631.95		
C. ADDITIONAL INDICATIONS (leave blank if not applicab	le) This information is continued on an additional sheet		
In respect of those designations in which a European and/or Australian patent is sought, during the pendency of the patent application a sample of the deposited microorganism is only to be provided to an independent expert nominated by the person requesting the sample (Rule 28(4) EPC / Regulation 3.25 of Australia Statutory Rules 1991 No 71).			
D. DESIGNATED STATES FOR WHICH INDICATION	NS ARE MADE (if the indications are not for all designated States)		
E. SEPARATE FURNISHING OF INDICATIONS (leave	e blank if not applicable)		
The indications listed below will be submitted to the International Bureau later (specify the general nature of the indications e.g., "Accession Number of Deposit")			
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B. IDENTIFICATION OF DEPOSIT	Further deposits are identified on an additional sheet		
Name of depositary institution CENTRAALBUREAU VOOR SCHIMMEI	LCULTURES		
Address of depositary institution (including postal code and country) Oosterstraat 1, Postbus 273, land			
Date of deposit 16 August 1995	Accession Number CBS 629.95		
C. ADDITIONAL INDICATIONS (leave blank if not applicab	(e) This information is continued on an additional sheet		
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D. DESIGNATED STATES FOR WHICH INDICATION	ONS ARE MADE (if the indications are not for all designated States)		
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Name of depositary institution CENTRAALBUREAU VOOR SCHIMMELC	ULTURES		
Address of depositary institution (including postal code and country) Oosterstraat 1, Postbus 273, N land	L-3740 AG Barn, Nether-		
Date of deposit 16 August 1995	CBS 630.95		
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A. The indications made below relate to the microorganism referred to in the description				
on page	29	, line	<u>6-7</u> .	
B. IDENTIFICAT	TION OF DEPOS	п	Further deposits are identified on an additional sheet	
Name of depositary i	nstitution			
CENT	RAALBUREAU	VOOR SCHIMME	ELCULTURES	
Address of depositar	y institution (includia	ng postal code and country		
Oost land	erstraat 1,	Postbus 273	, NL-3740 AG Barn, Nether-	
Day of descrip			Accession Number	
Date of deposit	16 Augus	t 1995	CBS 628.95	
C. ADDITIONAL	INDICATIONS	(leave blank if not applicab	le) This information is continued on an additional sheet	
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ment to the microarganism refe	erred to in the description		
A. The indications made below relate to the microorganism referred to in the description 29 lineS 8			
B. IDENTIFICATION OF DEPOSIT	Further deposits are identified on an additional sheet		
Name of depositary institution			
CENTRAALBUREAU VOOR SCHIMMEI	LCULTURES		
Address of depositary institution (including postal code and country) Oosterstraat 1, Postbus 273,	NL-3740 AG Barn, Nether-		
land			
Date of deposit 16 August 1995	Accession Number CBS 627.95		
C. ADDITIONAL INDICATIONS (leave blank if not applicab	le) This information is continued on an additional sheet		
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CLAIMS

1. A method of oxidizing a compound with a phenol oxidizing enzyme, characterized by the presence of an enhancing agent of the following formula:

in which formula A is a group such as -D, -CH=CH-D, -CH=CH-CH=CH=CH=CH=D, -CH=N-D, -N=N-D, or -N=CH-D, in which D is selected from the group consisting of -CO-E, -SO₂-E, -N-XY, and 15 -N*-XYZ, in which E may be -H, -OH, -R, or -OR, and X and Y and Z may be identical or different and selected from -H and -R; R being a C_1 - C_{16} alkyl, preferably a C_1 - C_8 alkyl, which alkyl may be saturated or unsaturated, branched or unbranched and optionally substituted with a carboxy, sulfo or amino 20 group; and B and C may be the same or different and selected from C_2H_{2m+1} ; $1 \le m \le 5$.

- 2. A method according to claim 1, in which the enhancing agent is selected from the group consisting of acetosyringone, syringaldehyde, methylsyringate and syringic mathylsyringate and syringic
 - 3. A method according to claims 1-2, in which the phenol oxidizing enzyme is a peroxidase and a hydrogen peroxide source.
- 4. A method according to claim 3, wherein the
 peroxidase is horseradish peroxidase, soybean peroxidase or a
 per xidase enzyme derived from <u>Coprinus</u>, e.g. <u>C. cinereus</u> or
 <u>C. macrorhizus</u>, or from <u>Bacillus</u>, e.g. <u>B. pumilus</u>, or
 <u>Myxococcus</u>, e.g. <u>M. virescens</u>.

- 5. A method according to claim 3 or 4, wherein the hydrogen peroxidase source is hydrogen peroxide or a hydrogen peroxide precursor, e.g. perborate or percarbonate, or a hydrogen peroxide generating enzyme system, e.g. an oxidase 3 and its substrate, or a peroxycarboxylic acid or a salt thereof.
 - 6. A method according to claim 1, in which the phenol oxidizing enzyme is a laccase or a laccase related enzyme together with oxygen.
- 7. A method according to claim 6, wherein the laccase is derived from <u>Trametes</u>, e.g. <u>Trametes villosa</u>, or <u>Coprinus</u>, e.g. <u>Coprinus cinereus</u>, or bilirubin oxidase derived from <u>Myrothecium</u>, e.g. <u>M. verrucaria</u>.
- 8. A method according to any of claims 1-7, in 15 which said method is a method for bleaching dyes in solution.
 - 9. A method according to any of claims 1-8, in which said method is a method for inhibiting the transfer of a textile dye from a dyed fabric to another fabric when said fabrics are washed together in a wash liquor.
- 20 10. A method according to claims 8-9, in which the enhancing agent is added at the beginning of, or during the process.
- 11. A method according to any of claims 8-10, in which the concentration of the enhancing agent is in the z range of from 0.01-1000 μ M, more preferred 0.1-250 μ M, most preferred 1-100 μ M.
 - 12. A detergent additive comprising a phenol oxidizing enzyme and an enhancing ag nt of the formula

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in which formula A is a group such as -D, -CH=CH-D, -CH=CH-CH=CH=CH=D, -CH=N-D, -N=N-D, or -N=CH-D, in which D is selected from the group consisting of -CO-E, -SO₂-E, -N-XY, and -N*-XYZ, in which E may be -H, -OH, -R, or -OR, and X and Y and Z may be identical or different and selected from -H and -R; R being a C_1 - C_{16} alkyl, preferably a C_1 - C_8 alkyl, which alkyl may be saturated or unsaturated, branched or unbranched and optionally substituted with a carboxy, sulfo or amino group; and B and C may be the same or different and selected from C_nH_{2n+1} ; $1 \le m \le 5$.

- 13. A detergent additive according to claim 12, in which the enhancing agent is selected from the group
 20 consisting of acetosyringone, syringaldehyde, methylsyringate and syringic acid.
 - 14. A detergent additive according to claims 12-13, in which the phenol oxidizing enzyme is a peroxidase and a hydrogen peroxide source.
- 2 15. A detergent additive according to claim 14, wherein the peroxidase is horseradish peroxidase, soybean peroxidase or a peroxidase enzyme derived from <u>Coprinus</u>, e.g. <u>C. cinereus</u> or <u>C. macrorhizus</u>, or from <u>Bacillus</u>, e.g. <u>B. pumilus</u>, or <u>Myxococcus</u>, e.g. <u>M. virescens</u>.
- 16. A detergent additive according to claims 14-15, wherein the hydrogen peroxide source is hydrogen peroxide or a hydrogen per xide precurs r, e.g. perborate or percarbonat, or a hydrog n peroxide generating enzyme system, e.g. an oxidase and a suitable substrate, or a persoxycarboxylic acid or a salt thereof.

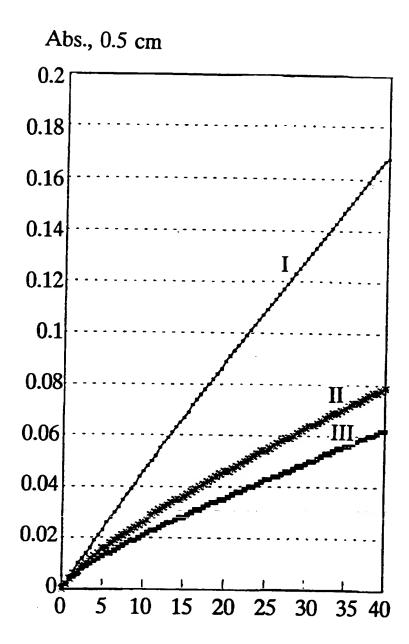
- 17. A detergent additive according to claim 12, in which the phenol oxidizing enzyme is a laccase or a laccase related enzyme together with oxygen.
- 18. A detergent additive according to claim 17, 5 wherein the laccase is derived from <u>Trametes</u>, e.g. <u>Trametes</u> <u>villosa</u>, or <u>Coprinus</u>, e.g. <u>Coprinus cinereus</u>, or bilirubin oxidase derived from <u>Myrothecium</u>, e.g. <u>M. verrucaria</u>.
- 19. A detergent additive according to any of claims 12-18, provided in the form of a granulate, preferably a non10 dusting granulate, a liquid, in particular a stabilized liquid, a slurry, or a protected enzyme.
 - 20. A detergent composition comprising a phenol oxidizing enzyme, a surfactant and an enhancing agent of the formula

in which formula A is a group such as -D, -CH=CH-D, -CH=CH-CH-CH=CH-D, -CH=N-D, -N=N-D, or -N=CH-D, in which D is selected from the group consisting of -CO-E, -SO₂-E, -N-XY, and $\sim -N^*-XYZ$, in which E may be -H, -OH, -R, or -OR, and X and Y and Z may be identical or different and selected from -H and -R; R being a C₁-C₁₆ alkyl, preferably a C₁-C₈ alkyl, which alkyl may be saturated or unsaturated, branched or unbranched and optionally substituted with a carboxy, sulfo or amino group; and B and C may be the same or different and selected from C_nH_{2m+1} ; $1 \leq m \leq 5$.

21. A detergent composition according to claim 20, in which the enhancing agent is selected from the group consisting of acet syringone, syringaldehyde, methylsyringat and syringic acid.

- 22. A detergent composition according to claim 21, in which the phenol oxidizing enzyme is a peroxidase and a 5 hydrogen peroxide source.
- 23. A detergent composition according to claim 22, wherein the peroxidase is horseradish peroxidase, soybean peroxidase or a peroxidase enzyme derived from <u>Coprinus</u>, e.g. <u>C. cinereus</u> or <u>C. macrorhizus</u>, or from <u>Bacillus</u>, e.g. <u>B.</u>

 10 <u>pumilus</u>, or <u>Myxococcus</u>, e.g. <u>M. virescens</u>.
- 24. A detergent composition according to claims 22-23, wherein the hydrogen peroxide source is hydrogen peroxide or a hydrogen peroxide precursor, e.g. perborate or percarbonate, or a hydrogen peroxide generating enzyme system, e.g. an oxidase and its substrate, or a peroxycarboxylic acid or a salt thereof.
 - 25. A detergent composition according to claim 20, in which the phenol oxidizing enzyme is a laccase or a laccase related enzyme together with oxygen.
- 26. A detergent composition according to claim 25, wherein the laccase is derived from <u>Trametes</u>, e.g. <u>Trametes</u> villosa, or <u>Coprinus</u>, e.g. <u>Coprinus cinereus</u>, or bilirubin oxidase derived from <u>Myrothecium</u>, e.g. <u>M. verrucaria</u>.
- 27. A detergent composition according to any of claims 20-26, which further comprises one or more other enzymes, in particular a protease, a lipase, an amylase, a cellulase, and/or a cutinase.
- 28. A method according to any of claims 1-7, in which said method is a method for bleaching of lignin30 containing material, in particular bleaching of pulp for paper production.



Time (min)

FIG. 1

INTERNATIONAL SEARCH REPORT

International application No. PCT/DK 95/00384

A. CLASSIFICATION OF SUBJECT MATTER IPC6: C12N 9/02, C11D 3/386 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) IPC6: C12N, C11D Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched SE,DK,FI,NO classes as above Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) CA, BIOSIS, WPI C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. X Enzyme Microb. Technol., Volume 8, March 1986, 1-28 Kay L. Shuttleworth et al, "Soluble and immobilized laccase as catalysts for the transformation of substituted phenols", page 171, see abstract X Wood research., Volume 76, 1989, Shingo Kawai et 1-28 al, "Oxidation of Methoxylated Benzyl Alcohols by Laccase of Coriolus versicolor in the Presence of Syringaldehyde", page 10 - page 11, see abstract X Further documents are listed in the continuation of Box C. χ See patent family annex. "I" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention Special categories of cited documents document defining the general state of the art which is not considered to be of particular relevance "E" ertier document but published on or after the international filling date "X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) step when the document is taken alone document of particular relevance: the claimed invention cannot be "O" document referring to an oral disclosure, use, exhibition or other considered to involve an invenive step when the document is combined with one or more other such documents, such combined document published prior to the international filing date but later than being obvious to a person skilled in the art the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report **07** -02- 1995 24 January 1996 Name and mailing address of the ISA/ Authorized officer Swedish Patent Office Box 5055, S-102 42 STOCKHOLM Yvonne Siösteen Facsimile No. +46 8 666 02 86 Telephone No. +46 8 782 25 00

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INTERNATIONAL SEARCH REPORT

International application No.
PCT/DK 95/00384

		PCI/UK 95/C	
C (Continu	nation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the rele	vant passages	Relevant to claim No.
x	Chemical Abstracts, Volume 123, No 22, 27 November 1995 (27.11.95), (Columbus, Ol Roper, J. Chadwick et al, "Enhanced enzym removal of chlorophenols in the presence of co-substrates", page 677, THE ABSTRACT No Water Res. 1995, 29 (12), 2720-2724	ic of	1-28
A	WO 9412621 A1 (NOVO NORDISK), 9 June 1994 (09.06.94)		1-28
			
A	Chemical Abstracts, Volume 112, No 21, 21 May 1990 (21.05.90), (Columbus, Ohio, USA), Pekarovicova, Alexandra et al, "An activa effect of some phenolics on the enzymic h of polysaccharides", page 318, THE ABSTRA 194308, Cellul. Chem. Technol. 1989, 23 (225-233	tion ydrolysis CT No	1-28
			
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INTERNATIONAL SEARCH REPORT

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Information on patent family members

International application No. 05/01/96 PCT/DK 95/00384

Patent cited in st	document earch report	Publication date	Patent family member(s)	Publication date
WO-A1-	9412621	09/06/94	NONE	
				;
	•			